

-3-carboxypropyl] carbamoyl} pentyl] carbamoyl} methoxy) ethoxy]ethyl]carbamoyl)methoxy]ethoxy}ethyl)carbamoyl]-1-carboxy propyl] carbamoyl} heptadecanoic acid.2 Structure was shown in fig 1.

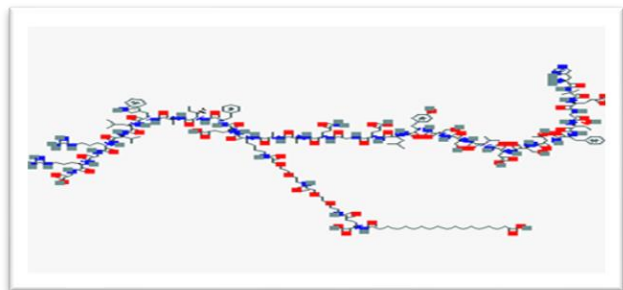


Figure 1. Semaglutide Structure

Literature review 3-7 revealed that only one study reported for determination of Semaglutide by using UPLC method. UPLC method is a advanced, efficient and highly resolute technique. By using UPLC method separation time will reduce. The current study explains a new spectroscopic and chromatographic stability indicating method development and validation of Semaglutide in bulk and dosage form according to ICH guidelines. 8 Dissolution studies were performed to determine the percentage drug release of Semaglutide present in the formulation. The drug present in the aliquots was determined by using developed RP-UPLC method.

Materials And Method

Chemicals and reagents

Pure Semaglutide was procured from Spectrum pharma pvt ltd (Hyderabad). From Merck India Pvt Ltd, AR grade Hydrochloric acid (HCL) and sodium hydroxide (NAOH) were obtained. From Qauligens, Hydrogen Peroxide (H₂O₂) was purchased. Acetic acid AR grade was purchased from Fisher scientific, India and S.D. Fine chem Ltd. Respectively. Potassium dihydrogen phosphate obtained from S.D. Fine chem Ltd. HPLC grade Acetonitrile (ACN) and methanol (MeOH) were purchased from Fischer scientific. Using Merck milli-Q water purification unit, HPLC grade water was prepared.

Equipment

For method development and method validation was Acquity-UPLC of Waters, PDA-Detector, and auto-sampling system was used. Using Waters Empower software signals monitoring was done. Other equipments used throughout the experimental work are hot air oven (Yorco scientific), thermostat dry air equipment Thermo

scientific, USP type-II apparatus (Agilent technologies) and pH meter (Eutech instruments pH tutor, pH meter, India).

Preparation of solutions

Preparation of standard solution

A 3 mg of Semaglutide was weighed accurately and dissolved in solvent system of 0.01N Potassium dihydrogen ortho phosphate: Acetonitrile (60:40). Sonicated the solutions for 5 min and made to 50ml.

Preparation of sample solution

Equivalent to 3 mg of Semaglutide tablet powder was weighed accurately and dissolved in solvent system of 0.01N Potassium dihydrogen ortho phosphate: Acetonitrile (60:40). Sonicated the solutions for 5 min and made to 50ml.

Preparation of potassium dihydrogen ortho phosphate buffer(pH 2)

In 900ml milli-Q water 1.36g of accurately weighed potassium dihydrogen ortho phosphate was dissolved. This solution was sonicated for degassing. The volume was made up to 1000ml and 1ml of Triethylamine was added. Diluted ortho phosphoric acid was added to adjust the pH to 2.

Preparation of Phosphate buffer (pH 6.8)

Weigh accurately about 28.2g of disodium hydrogen phosphate and 11.45g of potassium dihydrogen phosphate. Dissolve in sufficient amount of water and make up the volume to 1000ml.

Chromatographic Conditions

To select the stationary phase and mobile phase various trials were conducted. The selected stationary phase and mobile phase were Acquity BEH-C18 (1.7 μ , 100 \times 2.1mm) column and 0.01N Potassium dihydrogen ortho phosphate : Acetonitrile (60:40) respectively. The flow rate and detector wavelength selected were 0.5 mL/min and 230nm respectively. Study conducted by 5 μ L volume of injection at column temperature of 25 $^{\circ}$ C.

Method Validation

The proposed method was validated under selected system conditions as per ICH guidelines. Six replicate standard solutions of 6 μ g/mL Semaglutide were injected to UPLC. Calibration curve was plotted by taking concentration (1.5-9 μ g/ml range) on X-axis and area on Y-axis. The Correlation co-efficient (R²) value produced should be less than 1. Using triplicate standard solutions of 50%, 100% and 150% concentrations accuracy studies were conducted to determine the percentage recovery. Intra- day and inter-day precision

were determined by injecting 100% solution of Semaglutide

in 6 replicates. Calculated % RSD should be less than 2. Lowest level of concentration of Semaglutide resulting peak area noise of 3 times the baseline is Limit of Detection. The lowest concentration resulting peak area of 10 times the baseline is Limit of Quantification. Any small or deliberate changes like mobile phase ratio, flow rate and temperature should not affect the method, and then the method can called as robust.

Stress Studies

Sample solutions were treated with 2N HCl, 2N NaOH, 20% H₂O₂ solution, heat and sun light individually. Sampling should be done at multiple points and the percentage degradation was determined.

Dissolution

Rybelsus 7mg tablet immediate release dosage form was taken to conduct the dissolution method. Using Phosphate buffer pH 6.8 as dissolution media with the help of USP type-II apparatus at 70 rpm study was conducted. A 5mL of aliquots withdrawn at 5, 10, 15, 20, 25, 30, 45 and 60 min then injected in to RP-UPLC method. The percentage drug release was calculated.

RESULTS AND DISCUSSION

Method development and Optimization

Using different combination of mobile phase and different

columns used as stationary phase different trial were conducted. Optimized chromatographic conditions were Acquity BEH-C18 (1.7 μ , 100 \times 2.1mm) stationary phase and 0.1N Potassium dihydrogen ortho phosphate : Acetonitrile (60:40) as mobile phase. Flow rate, run time and temperature were selected as 0.5 ML/min, 1.2min and column temperature of 25 °C respectively. Peak developed at the retention time of 0.89min at detection wavelength of 230nm. The selected injection volume was 5 μ L. The optimized chromatographic peaks were shown in fig 2.

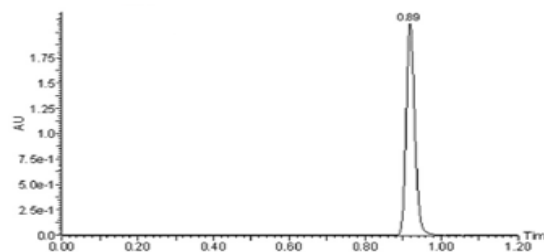


Figure 2: Optimized chromatogram of Semaglutide

Method Validation

System Suitability

Six replicate samples of 6 μ g/mL of Semaglutide were injected. All system parameters like retention time, theoretical plates, area, standard deviation and %RSD were within the limits as per the ICH guidelines. The results were shown in the Table no 1.

Table 1: System suitability of Semaglutide

S.No	Name	Injection No	Area
1	Standard	1	763489
2	Standard	2	764593
3	Standard	3	763487
4	Standard	4	762674
5	Standard	5	761589
6	Standard	6	765451
Mean			763547
SD			1365.4
%RSD			0.2

Precision

System precision (Intra-day) was performed to ensure that the standard solutions are giving reproducible and proper results. After injecting six replicates of 100% solution the calculated %RSD was less than 2. Intermediate precision

was determined by changing the day. Intermediate precision (Inter-day) reflects that by changing day or instrument the results were unaffected. After injecting six replicates of 100% solution the calculated %RSD was less than 2. The precision results were shown in table no 2.

Table 2: Intra-day and inter-day Precision of Semaglutide

S.No	Name	Injection No	Precision	Intermediate Precision
1	Standard	1	764487	763489
2	Standard	2	763694	765532
3	Standard	3	763762	762714
4	Standard	4	762714	761589
5	Standard	5	762283	762283
6	Standard	6	765532	764593
Mean			763745	763367
SD			1178.7	1481.1
%RSD			0.2	0.2

Linearity

To determine the proportionality between concentration range of analyte and results linearity was performed. The

selected concentration range was 1.5 µg/mL to 9µg/mL. The obtained correlation co-efficient was 0.999 which is within the limits as per the ICH guidelines. The results were shown in Fig no 3 and Table no 3.

Table 3: Linearity of Semaglutide

S.No	Concentration	Area
1	0	0
2	1.5	193362
3	3	392342
4	4.5	582412
5	6	762642
6	7.5	943342
7	9	1144123
Correlation Co-efficient		0.999

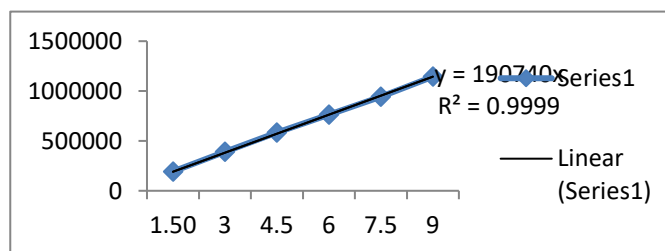


Figure 3: Linearity of Semaglutide

Accuracy

Accuracy is performed to determine the closeness between true values and measure values. At the concentration range

of 50%, 100% and 150% the % percentage recovery of analyte was 98%-102% as per the ICH guidelines within the limits. The results were shown in the table no 4.

Table 4: Accuracy of Semaglutide

S.No	50% (3µg/ml)	100% (6 µg/ml).	150% (9µg/ml).
1	392348	762642	1143923
2	392493	762594	1144134
3	392425	762489	1144224
Average Area	392422	762575	1144094
Drug added	3	6	9
Drug recovery	3.0006	5.9992	8.99
% Accuracy	100.02	99.98	99.99

Robustness

By changing the parameters is there any effect on developed method was determined by robustness. The changed parameters were flow rate, mobile phase ratio and column temperature and %RSD were found to be 0.3, 0.33 and 0.4. The calculated % RSD were within the limits as per ICH guidelines.

Stability

Under various stress condition how much drug is stable and how much drug is degrading is determined by using stability studies. The stress conditions were acid hydrolysis, base hydrolysis, neutral hydrolysis, peroxide hydrolysis, thermal degradation and UV degradation. Under the stress conditions degradation percentage was less than 10% , indicates that the results were within the limits as per the ICH guidelines. The results were shown in the table no 5.

Table 5: Stability of Semaglutide

S. No.	Condition of degradation study	% drug recovery	% of drug degraded
1.	2N HCl	95.64	4.36
2.	2N NaOH	95.77	4.23
3.	Neutral hydrolysis	95.70	4.3
4.	Oxidative degradation	97.85	2.15
5.	Thermal degradation	98.88	1.12
6.	Photo degradation	99.53	0.47

Dissolution

After conducting several tests suitable dissolution method was selected for the dissolution studies. The finalized parameters were Medium: Phosphate buffer pH 6.8, Volume 900ml, Apparatus: UP type-II at 70 rpm. A 5mL of aliquots

withdrawn at 5, 10, 15, 20, 25, 30, 45 and 60 min. The sample were analyzed by RP-UPLC method drug release was calculated. The graph of percentage drug release versus time is shown in figure. Drug products met the USP requirement of Q > 85% in 60min. The results were shown in Figure no. 4. And Table no. 6.

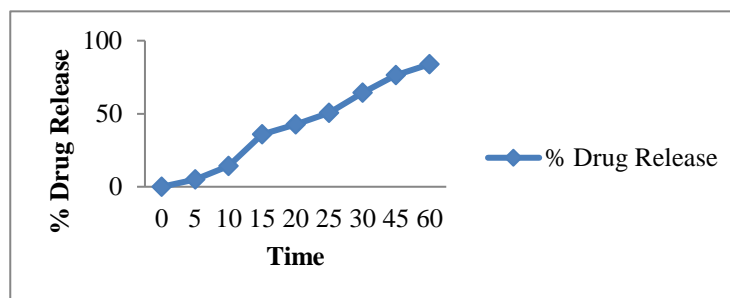


Figure 4: Dissolution profile of Semaglutide oral dosage form (Rybelsus)

Table 6: Dissolution profile of Semaglutide oral dosage form (Rybelsus)

S.No	Time (Min)	% Drug Release
1	0	0
2	5	6.14
3	10	18.27
4	15	27.87
5	20	42.67
6	25	54.56
7	30	66.36
8	45	76.48
9	60	83.85

CONCLUSION

The current experiment is performed to develop a rapid, simple, stable, accurate, linear, robust and precise method for determination of Semaglutide in bulk and dosage forms using UPLC. The validation results were reaching the acceptance limit of ICH guidelines. The developed method is capable to separate the drug from degradation products in stability studies. From the dissolution studies the drug can able to separate from excipient present in the formulation by developed UPLC method.

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CONFLICT OF INTEREST

The authors declare that they have no conflict of interest for this study

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