

Synthesis and Characterization of α -Fe₂O₃ Nanoparticles Using the Precipitation and Eco-Friendly Methods

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Abstract

Iron oxide (α -Fe₂O₃) nanoparticles were fabricated by chemical precipitation and Eco-Friendly routes, using Capparis Spinosa leaves extract, sodium hydroxide and iron sulphate heptahydrous. The calcination temperature for α -Fe₂O₃ nanoparticles was at 600 °C. All prepared samples were investigated using different physical methods such as XRD, FT-IR, FESEM, EDX and DLS. The XRD analysis confirmed that all the prepared nanoparticles consist only hematite phase with the size of 31.95 nm and 26.92 nm for chemical precipitation and Eco-Friendly method respectively. The α -Fe₂O₃ nanoparticles in the FESEM image showed a spherical nanoparticle structure. The EDX results presented the elements content (Fe = 64.3, O= 24.6) by green synthesis and (Fe = 66.3, O= 29.3) through chemical method. The distribution of iron oxide nanoparticles prepared via the Eco-Friendly method was greater as compared to the chemical precipitation method according to DLS analysis.

Keywords: α -Fe₂O₃ nanoparticles; Precipitation and Eco-Friendly methods

INTRODUCTION

Nanotechnology is one of the most important recent discoveries in various modern fields of science. It is possible to define this technique as converting large-size materials to others at the nano-size level (1-100 nanometers) with a significant change in the physical and chemical properties of these materials (Sridhara et al., 2012 and Abdul Majeed Lasoud et al., 2017). The iron oxide nanoparticles have captivated much consideration due to their many potential applications. (Siyaram Sankadiya et al,2016). The FeO,Fe₂O₃ and Fe₃O₄ are present as a main types of iron oxide nanoparticles, due to their low-cost, catalytic activity, biocompatibility, environmentally friendly nature and non-toxicity therefore, it is an important material.

The hematite (α -Fe₂O₃ and β -Fe₂O₃) and magnetite (γ -Fe₂O₃ and ϵ -Fe₂O₃) are the four crystalline ferric oxide phases. Fe₂O₃ has two types of structures: the γ -phase with cubic structure called magnetite and the α -phase with rhombohedra structure called hematite. Upon calcination (around 400 °C), a phase transition occurs from γ -Fe₂O₃ to α -Fe₂O₃, hence, lead to transform the α -Fe₂O₃ powder which has undergone considerable aggregation and grain growth. (Benyang Wang et al,2013), (Julian Morales et al.1989),(W Feitknech et al.1967).

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The stable form of iron oxide nanoparticles present in rhombohedral crystal units and has an important role in research as in the case of hematite (α -Fe₂O₃). (Majd Abusalem et al ,2019). Various methods such as polyol, sol-gel , pyrolysis in addition to chemical co-precipitation methods, which is the most attractive method because it produces good crystal samples of hematite as a powder or thin film with high purity, low cost and short preparation time (Ali Boumejdad et al., 2011). The aim of this reserch is to synthesize α -Fe₂O₃ NPs through two methods, firstly using cappariss spinosa plant leaf extract and secondly chemical precipitation method then study the properties of the product by different physical methods.

Experimental part

Materials

Chemicals of analytical purity (BDH) iron (II) Sulphate heptahydrate (FeSO₄, 7H₂O) (99%), sodium hydroxide (NaOH), ethanol , deoxygenated distilled water and Capparis Spinosa leaves were used to synthesized hematite (α -Fe₂O₃).

Instruments and Apparatus

All analysis of the samples were worked at the College of Science/University Tehran-Iran. The XPERT-Pro diffractometer operating at 30 mA and 40 kV for the scanning angles from 20 to 80° is used to get the XRD pattern via irradiating the samples with Siemens model D500. For the surface studies, Scanning Electron Microscope ZEISS model: Sigma VP are used. FTIR spectra of α -Fe₂O₃ synthesized nanoparticles are obtained in Diyala University/College of Education for Pure Sciences from Shimadzu Spectrophotometer/Japan. The size distribution studies of the samples are carried out by DLS malvern zetasizer nano zs and elemental analysis of α -Fe₂O₃ NPs studies by EDX.

Preparation of aqueous leaves extract:

The Capparis Spinosa leaves (5.0 g) were taken and washed with distilled water, then ground it into fine powder. Put the fine powder in distilled water (200 mL) and boiled at 80 oC for 30 min. Then the extract was filtered through filter paper (Whatman filter paper 1) and stored in refrigerator at 4 °C for further studies.

Green synthesis of α -Fe₂O₃ NPs using leaves extract:

Iron salt solution was prepared by dissolving (0.3g, FeSO₄.7H₂O) in the deionized water (50 mL). Plant extract solution was added gradually on the precursor solution under stirring at(30°C), raise temperature of solution to (80 °C), NaOH (0.1M) solution was added dropwise to the mixture (salt solution and leaves extract), to obtain pH at 14 approximately under continuous stirring for 1 hour. Subsequently, the mixture was filtered; the precipitate was collected and dried in an oven at 80 °C for 4 hours. Then, the mixture was filtered, the precipitate collected (Fe(OH)₂ NPs) and dried in an oven at 80°C for 4 hours. Calcination the precipitate product at 600 °C, 6 hours to obtain iron oxide nanoparticles (α -Fe₂O₃).

Chemical synthesis of iron oxide nanoparticles by precipitation method:

α -Fe₂O₃ nanoparticles were synthesized using Ferrous Sulphate heptahydrous (FeSO₄.7H₂O). Iron salt solution (5.0 g) dissolved in the deionized water (50 mL). NaOH (0.1M) solution was added dropwise to salt solution, to obtain pH at 14 approximately under continuous stirring. After a few minutes, a black precipitate is formed from iron hydroxide nanoparticles (Fe(OH)₂NPs), which is collected and washed with distilled water several times until we get pH 7. After that, black precipitate dried at 80 degrees for 16 hours. Iron oxide nanoparticles obtained after calcination of α -Fe₂O₃ NPs at 600 ° C for a period of 6 hours.

RESULT AND DISCUSSION

FTIR analysis

Figures 1 (a and b) represent FT-IR spectra of the iron hydroxide nanoparticles samples were synthesized by green and chemical synthesis, respectively. In figure 1a the peak at 3420 cm⁻¹ refer to O–H stretching vibration bond, while FT-IR spectrum in figure 1b, showed a new band with two frequencies at 3240 cm⁻¹ and 3420 cm⁻¹ represented bond O-H stretching vibration.

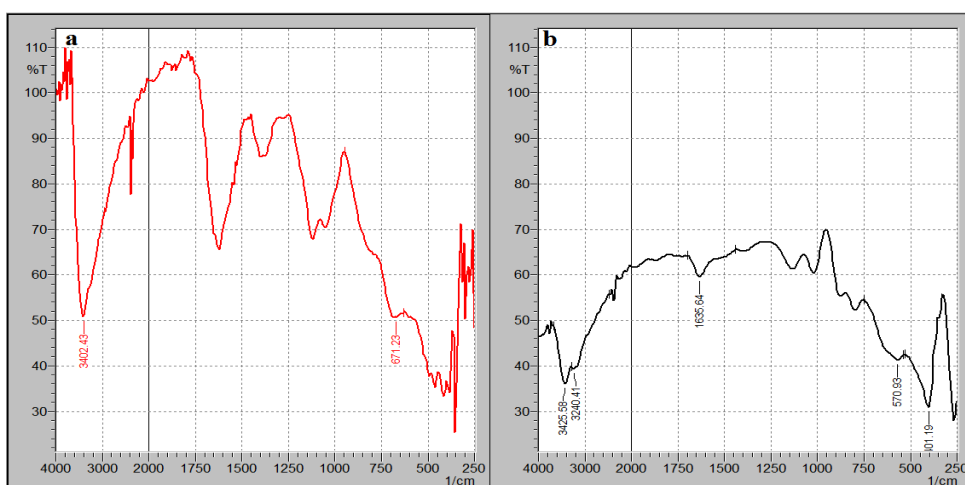


Figure 1. FTIR analysis of Fe(OH)₂ nanoparticles synthesized by (a) green method and (b) chemical precipitation method.

The FTIR spectrums of produced α -Fe₂O₃ nanoparticles are shown in figures 3 (a and b) in the range of 400 - 4000 cm⁻¹ (M. Farahmandjou et al,2015). Figure 1a showed strong band at 540.07cm⁻¹ refer to Fe-O stretching bond and the in the figure 1b observed bands at 547 cm⁻¹ refer to same bond. The presence of hematite α -Fe₂O₃ NPs was identified by the

presence of two absorption bands approximately at of the bulk hematite (α -Fe₂O₃) (Majd Abusalem et al,2019). In the region from 2800 to 3500 cm⁻¹, H₂O in the air and hydrated α -Fe₂O₃ sample are responsible for existence of such peaks. It is confirmed through the FTIR spectrum results that synthesized α -Fe₂O₃ nanoparticles green compared to Fe(OH)₂ and FeSO₄.7H₂O present pure.

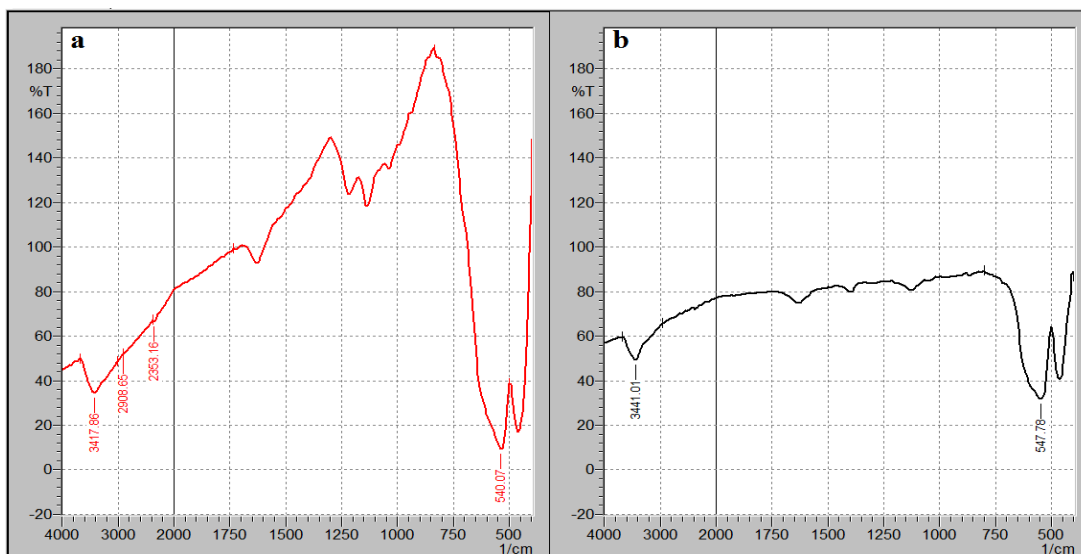


Figure 3. FTIR analysis of α -Fe₂O₃ nanoparticles synthesized by (a) green method and (b) chemical precipitation method.

XRD analysis

The XRD data as shown in Figure 5 (a and b) indicates that the 2 theta at 24.36°, 33.38°, 33.89°, 41.09°, 49.67°, 54.29°,

62.63° and 64.19 indicates the formation of α -Fe₂O₃ nanoparticles with the average crystallite size at 26.92 nm and 31.95 nm.

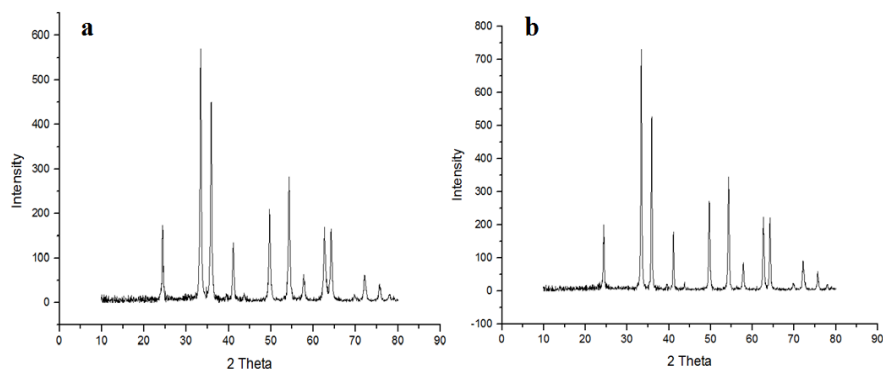


Figure 5 .XRD pattern α -Fe₂O₃ NPs (a) green method and (b) chemical method

FESEM

FESEM images of the Fe(OH)₂ and α -Fe₂O₃ nanoparticles are shown in Figures (6-9) revealed spherical and oval nanoparticles. The spherical nanoparticles belong to the Fe(OH)₂ and α -Fe₂O₃ nanoparticles prepared by the green

method with average diameters 57.15 nm and 75.21nm , respectively. While in the case of Fe(OH)₂ and α -Fe₂O₃ nanoparticles prepared by the chemical precipitation method, we noticed an almost oval shape with average diameters, respectively.

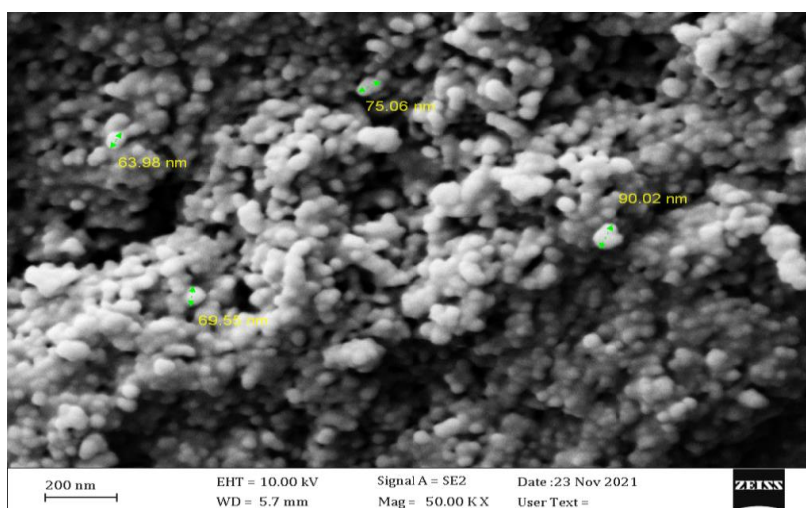


Figure 6. FESEM image of Fe(OH)₂ nanoparticles (green method)

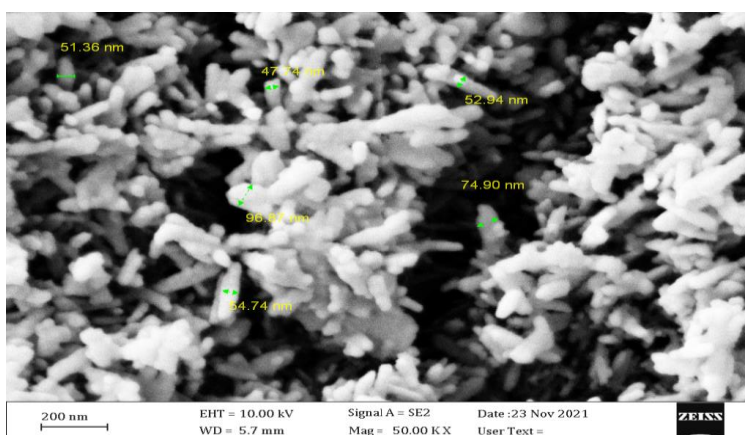


Figure 7. FESEM image of Fe(OH)₂ nanoparticles (chemical method)

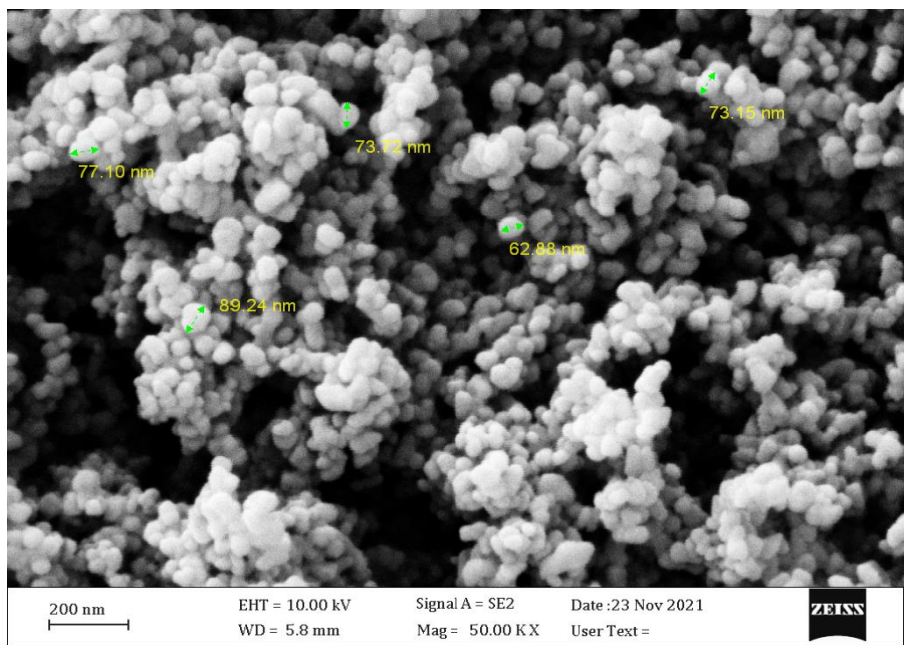


Figure 8. FESEM image of α -Fe₂O₃ nanoparticles (green method)

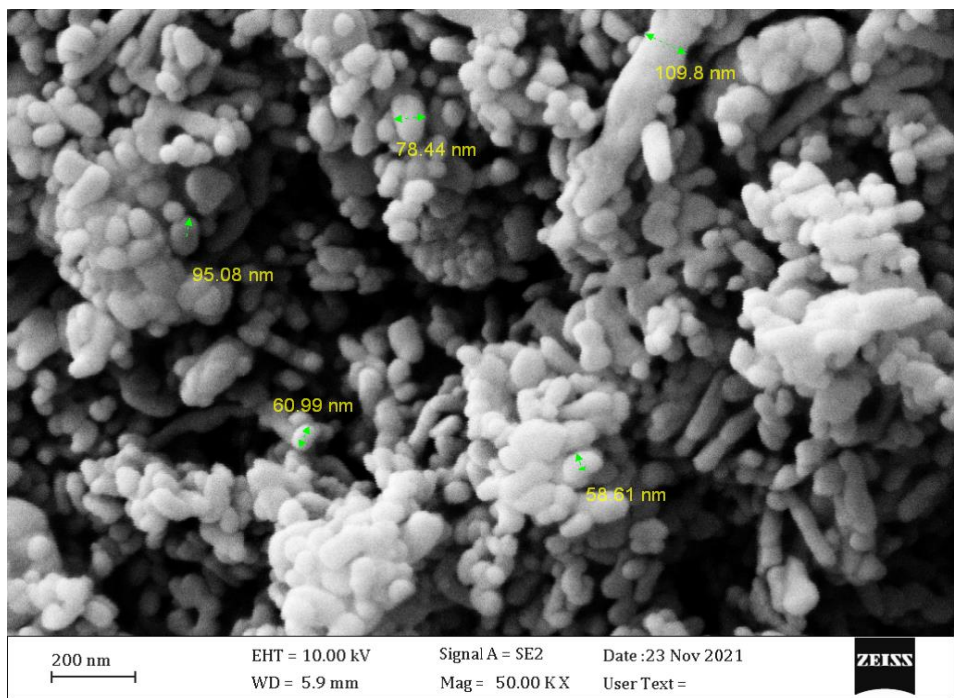


Figure 9 . FESEM image of α -Fe₂O₃ nanoparticles (Chemical method)

EDX Analysis

EDX results of α -Fe₂O₃ NPs that synthesized by eco-Friendly and chemical precipitation methods are shown in Figures 10 and 11. The element percentages obtained from

EDX were (64.3% and 66.3% of Fe, 24.6% and 29.3% of O) for eco-Friendly and chemical precipitation methods, respectively, which showed the α -Fe₂O₃ formation with acceptable purity.

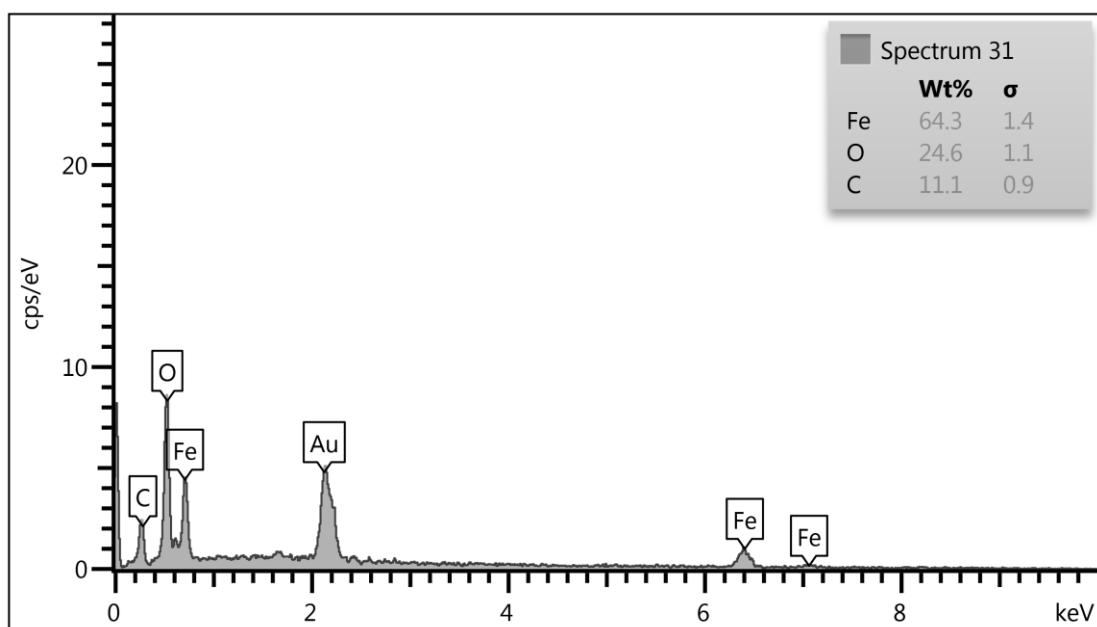


Figure 10. EDX Analysis of α -Fe₂O₃ nanoparticles according to intensity (green method)

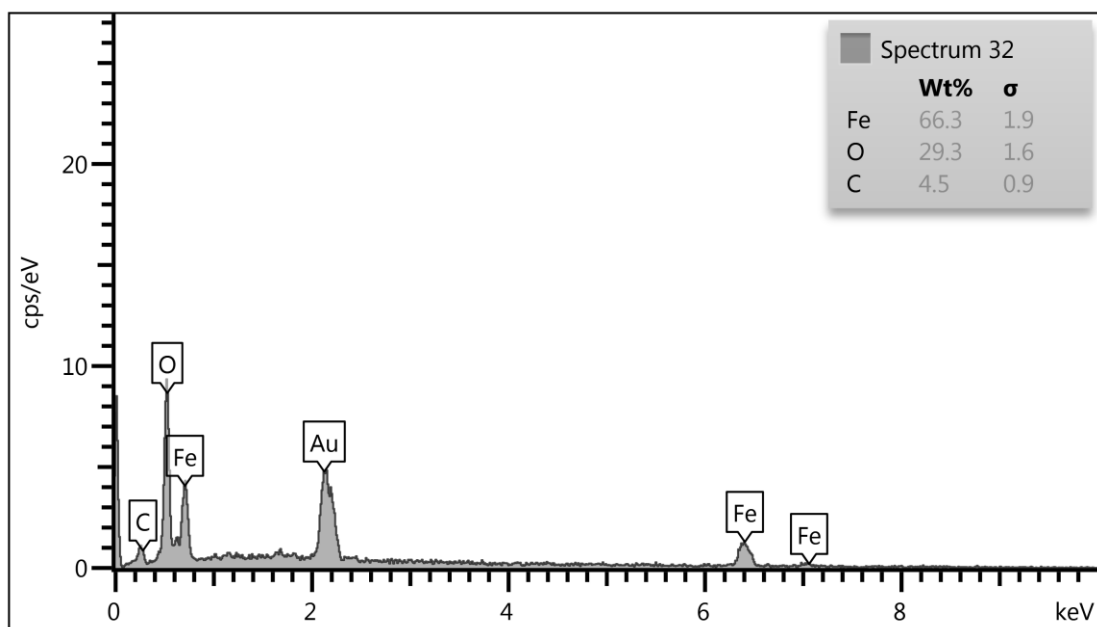


Figure 11. EDX Analysis of α -Fe₂O₃ nanoparticles according to intensity (chemical method)

DLS analysis

Distribution size of α -Fe₂O₃ nanoparticles by DLS technique were obtained at ranges approximately from 400 nm to 1000 nm in case the green method Figure 12, and 45

nm to 60 nm in case chemical method with mean particle size of 66 nm Figure 13. On other hand, we noticed that the α -Fe₂O₃ nanoparticles prepared by the chemical deposition method gave a narrower nanoparticle size distribution compared to the environmentally friendly method.

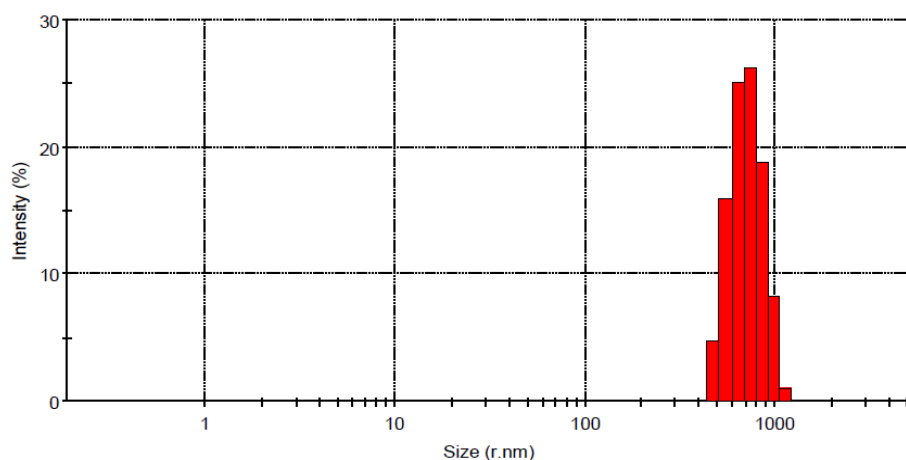


Figure 12. Size distribution of α -Fe₂O₃ nanoparticles according to intensity (green method)

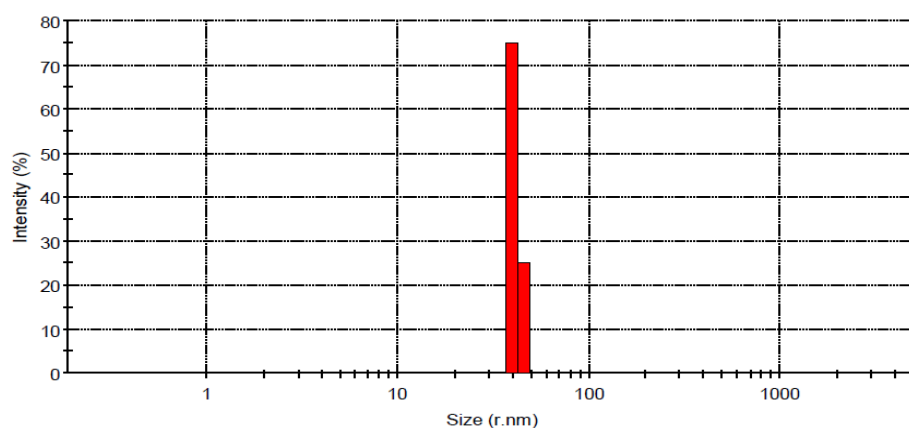


Figure 13. Size distribution of α -Fe₂O₃ nanoparticles according to intensity (chemical method)

CONCLUSIONS

In general, α -Fe₂O₃ NPs was prepared by two methods (chemical precipitation and Eco-friendly method) and studies their properties. Result of FTIR, XRD, DLS, FESEM and EDX technique demonstrated that α -Fe₂O₃ NPs were successfully synthesized. Formation of α -Fe₂O₃ NPs is confirmed from XRD, further FTIR technique determines the functional group. The strong band of α -Fe₂O₃ NPs was observed at below 600 cm⁻¹. FESEM analysis reveals different particle sizes with oval and spherical shapes with average diameters 57.15 nm and 75.21nm. EDX result showed elements of α -Fe₂O₃ NPs. Using DLS the α -Fe₂O₃ nanoparticles prepared by the chemical deposition method gave a narrower nanoparticle size distribution compared to the environmentally friendly method with distribution size from 400 nm to 1000 nm and 45 nm to 60 nm .

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